

## DATA SHEET

## Alumina (AL-940)

## Description:

High purity alumina with a minimum purity of 94%. Specifically developed for electrical insulation properties and resistance to wear and corrosion.

## Salient Features:

- Good electrical insulation
- High mechanical strength
- Excellent wear resistance
- Excellent corrosion resistance
- Low dielectric constant
- Low porosity

**Typical Applications:** 

- Wear resistance components
- Military
- Automotive
- Seal rings
- Pump seals
- Bearings Severe
- General industrial duties requiring excellent mechanical, electrical, and thermal properties.

Physical	Properties
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374				
PROPERTY	TEST	UNITS	AL960	
Colour	1		White	
Density	ASTM-C20	g/cc	3.80	
Average Crystal Size	THIN-SECTION	Microns	12	
Water Absorption	ASTM-373	%	0	
Gas Permeability			0	
Flexural Strength (20°C)	ASTM-F417	MPa (psi x 10 <sup>3</sup> )	352 (51)	
Elastic Modulus (20°C)	ASTM-C848	<b>G</b> Pa (psi x 10 <sup>3</sup> )	303 (44)	
Poission's Ratio (20°C)	ASTM-C848		0.21	
Compressive Strength (20°C)	ASTM-C773	MPa (psi x $10^3$ )	2103 (305)	
Hardness	KNOOP 1000 gm	GPa (kg x mm <sup>2</sup> )	11.5 (1175)	
	ROCKWELL 45 N	R45 N	78	
Tensile Strength (25°C)	ACMA TEST #4	MPa (psi x 10 <sup>3</sup> )	193 (28)	
Fracture Toughness K <sub>IC</sub>	NOTCHED BEAM	MPa m <sup>1/2</sup>	4-5	
Thermal Conductivity (20°C)	ASTM-C408	W/mK	22.40	
Coefficient of Thermal Expansion	ASTM-C372	1X10 <sup>-6</sup> /°C	3.4	
(25-1000°C)				
Maximum No Load Temperature		°C	1600	
Specific 100°C	ASTM-E1269	J/Kg K	880	
Thermal Shock Resistance T <sub>c</sub>		°C	250	
Dielelectric Strength	ASTM-D116	Ac-kV/mm (ac V/mil)	8.3 (210)	
Dielctric Constant (1 MHz)	ASTM-D150		9.1	
Dielectric Loss (1 MHz)	ASTM-D150		0.0004	
Volume Resistivity 25°C			>1014	
, 500°C	ASTM-D1829	Ohm-cm	4.0 X 10 <sup>9</sup>	
1000°C			5.0 X 10 <sup>5</sup>	

**Production Capabilities** 

- Isostatic, uniaxial pressing & Injection Molding
- Lapping & polishing to 2 microinch Ra
- Manual, CNC and high precision machining

Please note that all values quoted are based on test pieces and may vary according to component design. These values are not guaranteed in anyway whatsoever and should only be treated as indicative and for guidance only.